V-102E is a single package, ready mixed, vinyl finish coat for ferrous surfaces subject to intermittent immersion in fresh water or to prolonged condensation. This material is approved by the U.S. Army Corps of Engineers in their following coating systems at the indicated DFT:

**System #3**

1st Coat  V-766E White  1.5  
2nd Coat  V-766E Gray  1.5  
3rd Coat  V-102E  1.5  
4th Coat  V-102E  1.5  
Minimum Total DFT  6.0

**System #3-A-Z**

1st Coat  VZ-108D  2.5  
2nd Coat  V-766E White  1.5  
3rd Coat  V-102E  1.5  
4th Coat  V-102E  1.0  
Minimum Total DFT  6.0
SURFACE PREPARATION

**V-102E** should only be applied over properly prepared and primer surfaces. **V102E** is not meant to be used as a primer directly applied to steel surfaces.

APPLICATION INSTRUCTIONS

**V-102E** can be applied when preceding coat is tack free and firm to the touch.

SPRAY EQUIPMENT:

Conventional—Paint pressure pot with double regulators and moisture trap, DeVilbiss MBC-510 gun with “E” tip and needle, 765 air cap. 1/2” ID material hose, 5/16” air hose.

MIXING

Material should be thoroughly mixed with mechanical agitation prior to use.

Thinning may be required in an amount of up to 25%. If steel and ambient temperatures are above normal, thinning up to 40% is acceptable.

The use of proper thinner is required and is based upon temperatures as follows:

- Above 70°F; MIAK
- 50 - 70°F; MIBK
- Below 50°F; MEK

This material is for industrial use only. See Material Safety Data Sheets for handling, storage, disposal and use. **NON-WARRANTY**: The information herein is based upon the best information available at time of printing and data provided are intended for those having skill and ability to use products as recommended. IndMar Coatings assumes no warranties, either implied or expressed, as to the purchase or application of these products, with the sole exception that if the Seller delivers off standard materials, the Seller will, at its option, either replace the material or refund the full purchase price. Nothing contained herein shall be construed as a recommendation to use this product in conflict with any existing patent.